

Garant

Indexable insert for turning VC.T 160408, for finish machining, Grade: HB7140-2

**Order data**

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|--------------|-----------------|
| Order number | 261374 HB7140-2 |
| GTIN | 4067263329916 |
| Item class | 21G |

Technical description

| | |
|--------------------------------------|---------------------|
| Cutting conditions | heavily interrupted |
| Tool material | Carbide |
| Grade | HB7140-2 |
| ISO code indexable insert | VC.T 160408 |
| Number of changes/inserts | 2 |
| Cutting depth a_p | 0.2 - 1.5 mm |
| Corner radius | 0.8 mm |
| Finishing/roughing assignment | Finishing |
| Cutting speed v_c main application | 70 - 230 m/min |
| Main application | M |

| | |
|-----------------|------------------------------|
| Chip breaker | VS |
| Coating | coated |
| Tolerance | M |
| Feed f | 0.1 - 0.3 mm/rev. |
| Type of product | Indexable insert for turning |